



# Yield and Quality of Some Sugarcane Varieties as Affected by Row and Hill Spacing of Seedlings

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## **Authors' contributions**

*This work was carried out in collaboration among all authors. All authors read and approved the final manuscript.*

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## **ABSTRACT**

The study was conducted in 2022/2023 and 2023/2024 seasons at Shandaweel Agricultural Research Station (latitude of 26 33° N and longitude of 31 41°E), Sohag Governorate, Egypt on a plant-cane grown and its 1<sup>st</sup> ratoon seasons. The main objective was to assess the advantage of growing some sugarcane varieties, using seedlings instead of cane cuttings, on their yield and quality. The experiment was conducted using a randomized complete block design (RCBD) in a split-plot arrangement with three replications (r=3). Analysis was carried out using the computer "MSTAT-c", Eighteen treatments were applied, comprising combinations of three sugarcane varieties: Giza 2004-27 (commercially called G-4), Giza 2003-47, (G-3) and the commercial cultivar G.T.54-9 (C9 as a chek], These varieties were assigned to the main plots, while nine combinations of two row spaces (100 and 120 cm) and three hill spaces for cane transplants (30, 40, and 50 cm) were randomly allocated in the sub plots. Results showed that the tested sugarcane varieties varied

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significantly in stalk height, diameter and number of millable canes/fed, stalk weight kg/plant, cane and sugar yields (tons/fed), brix, sucrose, purity and sugar recovery percentages in both seasons. Sugarcane G.2004-27 variety exhibited the superiority in stalk weight (kg/plant) and cane yield while, sugarcane G.2003-47 showed a significant superiority in the brix, sucrose, and purity and sugar recovery percentages in both seasons. Data show that increasing row spacing from 100 to 120 and hill space 30, 40 to 50 cm significantly on stalk height, diameter and number of millable canes/fed, stalk weight kg/plant, cane and sugar yields (tons/fed), brix, sucrose, purity and sugar recovery percentages in both seasons. Under conditions of the present work, growing promising sugarcane variety G. 2004-27 in rows of 100 cm apart with 30 cm seedlings can be recommended to get the maximum cane yield/fed, this is due to its superiority over the other two varieties in number of millable canes/fed and stalk weight kg/plant under Sohag Governorate.

*Keywords: Seedlings; hill spacing; row spacing; sugarcane varieties.*

## 1. INTRODUCTION

Sugarcane is an important cash and industrial crop in Egypt, occupying 333 thousand feddan, production is estimated at 15.959 million tons of cane with an average yield of 46.706 ton/fed<sup>1</sup> (Sugar Crops Council, annual report, 2023).

In Egypt, sugarcane is grown in the traditional way, which is the method of planting with cane cuttings, which contains 3-4 buds/cane cutting, through which an amount of millable cane estimated at about 5-7 tons/fed is consumed, with a total of 350-500 thousand tons of cane is enough to plant 70.000 feddan planted during spring season. Recently, the Sugar Crops Research Institute at the Agricultural Research Center in Egypt adopted the production of seedlings for growing sugarcane with the aim of reducing the consumption of seeds this saves a few thousand tons of raw materials that can be delivered to mills for sugar extracting and also reducing irrigation water, as it is important to mention that a considerable amount of irrigation water can be saved during the period of cane seedlings production using bud chips in the nursery, compared to the field irrigation in the usual planting, as well as the possibility of growing with some other crops before planting cane. The method of planting by seedling cane is planting excised auxiliary buds of cane stalk, popularly known as bud chips. These bud chips are less bulky, easily transportable and more economical seed material. In case of using bud chips in planting about 150-200kg/fed of material will be markedly sufficient, where it results in a saving of about 97% of cane by weight El-Soghier [1].

Paying attention to different agricultural practices for sugarcane cultivation leads to achieving the

highest productivity, one of these practices is row and seedling spacing. Row and seedling spacing has a direct effect on plant population. It plays a distinct role in the amount of solar radiation and hence, crop canopy development, which in turn affects photosynthesis and ultimately the dry matter produced by plant Chang, [2]. El-Geddawy, et al. [3] and El-Shafai and Ismail [4] reported that the widest row spacing resulted in the highest juice quality and stalk diameter. However, they also found that closer row spacing produced the tallest stalks, the highest number of millable canes, and increased cane and sugar yields/fed. Raskar and Bhoi [5] inducted that cane girth and number of millable canes were significantly higher with a 90-cm intra-row spacing compared with 30 or 60-cm intra-row spacing. However, Millable cane height was insignificantly affected by row spacing. Abd El-Lattief [6] found that narrow inter-row spacing 100 cm produced higher number of millable canes, cane and sugar yields compared to the other inter-row spacing 120 and 140 cm. Galal, et al. [7] indicated that planting sugarcane in rows spaced at 100 cm attained significant increases in the number of millable canes, stalk length, stalk weight, sucrose %, sugar recovery %, cane and sugar yields in the plant and 1<sup>st</sup> ratoon cane crops. Gadallah and Abd El-Aziz-Rania [8] showed that planting sugarcane in rows spaced at 100 cm apart attained a significant increase in cane stalk height, number of millable canes and cane yield. While, stalk diameter, brix, sucrose and sugar recovery% as well as sugar yield were recorded surpassed the other varieties recorded at 120 cm row spacing.

In Egypt, the commercial cane variety G.T.54-9 occupies most of the area planted with sugarcane. Recently, Sugar Crops Research Institute developed a lot of promising varieties of sugarcane, among them G.2004-27, G.84-47

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and G.2003-47. The newly bred varieties showed variable response to different agronomic practices. In this respect, many studies and researches carried out to evaluate sugarcane varieties for productivity and juice quality traits as well as significant variables among varieties were reported by Ahmed, [9]; Ahmed, et al. [10]; Ismail, et al. [11] Makhlouf, et al. [12]; El-Bakry, [13]; Gadallah and Mehareb [14]; Ali, et al. [15] and Hussein, et al. [16].

The main objective of this study was to evaluate the method of planting by seedlings for some varieties of sugarcane when planting with different row spaces and different spaces between seedlings to obtain the highest yield of cane and sugar.

## 2. MATERIALS AND METHODS

The present work was carried out at Shandaweel Agricultural Research Station (latitude of 26 33° N and longitude of 31 41°E), Sohag Governorate, Egypt on a plant-cane (P.C.) grown in 2022/2023 and its 1<sup>st</sup> ratoon (F.R.) in 2023/2024 seasons. The main objective was to assess the advantage of growing some sugarcane varieties, using seedlings instead of cane cuttings, on their yield and quality. The experiment was conducted using a randomized complete block design (RCBD) in a split-plot arrangement with three replications ( $r=3$ ). Analysis was carried out using the computer "MSTAT-c", Eighteen treatments were applied, comprising combinations of three sugarcane varieties: Giza 2004-27 (commercially called G-4), Giza 2003-47, (G-3) and the commercial cultivar G.T.54-9 (C9 as a check), These varieties were assigned to the main plots, while nine combinations of two row spaces (100 and 120 cm) and three hill spaces for cane transplants (30, 40, and 50 cm) were randomly allocated in the sub plots. The sub-plot area was 60 m<sup>2</sup>, including 12 and 10 rows of 5 m in length, in case of spacing at 100 and 120 cm, respectively. Healthy seedlings of 60 days age, previously produced using bud chips, was transplanted to the main field on the 1<sup>st</sup> week of May, 2022.

Bud-chip seedlings production started on the 1<sup>st</sup> week of March. Fresh harvested canes free from disease and pests were topped and bud chips were separated using bud-chipping manual tool. Stalks remained after the separation of buds was delivered to the sugar mill. Bud chips were soaked in warm water mixed in the Maxim XL 3.5% fungicide for ten minutes. The buds were

sown in an upright position at 3-5 cm depth in polythene bags of 13x6 cm dimensions, filled with soil taken from the permanent field mixed with a small percentage (20%/seedling bag) of organic fertilizer as farmyard manure containing (0.35% N, 0.48% P, 1.2% K, 8% organic matter and 15% moisture).The nursery was irrigated daily. Nitrogen fertilizer was added at the rate of 5kg ammonium nitrates (33.5% N)/1000seedlings, which was divided into two doses: at the 30<sup>th</sup> and 40<sup>th</sup> day after planting.

Phosphorus fertilizer was added to the permanent field, at 30 kg P<sub>2</sub>O<sub>5</sub>/fed as calcium super phosphate (15% P<sub>2</sub>O<sub>5</sub>) during land preparation. Nitrogen fertilizer as urea (46% N) was applied to the plant-cane at 210 kg N/fed, which was divided into three doses: after the 1<sup>st</sup>, 2<sup>nd</sup> hoeing and 30 days later *i.e.*, 45, 75 and 105 days after transplanting. In the 1<sup>st</sup> ratoon cane crop, 230 kg N/fed was applied, which was divided in two equal doses: at 15 days after ratoon initiation, *i.e.* after the 1<sup>st</sup> hand hoeing and 30 days later, *i.e.* after the 2<sup>nd</sup> hand hoeing. Potassium fertilizer was added once with the 2<sup>nd</sup> N-dose, at 24 kg K<sub>2</sub>O/fed as potassium sulfate (48% K<sub>2</sub>O) in both seasons. The other agronomic practices were done as recommended by the Sugar Crops Research Institute.

Prior to the establishment of the experiment, composite soil samples were randomly collected from different locations in the field using a 5mm soil auger at a depth of 0–30 cm to assess the physico-chemical properties showed that soil texture was clay loam, which contained 21.5 % sand, 29.3 % silt, 49.2 % clay; 94 mg/kg soil N, 18 mg/kg soil P<sub>2</sub>O<sub>5</sub> and 117 ppm K<sub>2</sub>O with pH of 7.55.

### 2.1 The Recorded Data

At harvest (1<sup>st</sup> week of March in the plant-cane and its 1<sup>st</sup> ratoon crop), a sample of 20 canes were randomly collected from the three middle rows of each experimental unit were cut, topped, cleaned up from trash, weighed and counted to estimate the following traits:

1. Stalk length (cm), which was measured from soil surface to the top visible dewlap.
2. Stalk diameter (cm), which was measured at the middle part of stalks.

At harvest the following traits were determined on plot basis and converted to feddan (4200 m<sup>2</sup>):

1. Number of millable canes (thousands/fed) was counted.
2. Net stalk fresh weight (kg).
3. Cane yield/fed (ton).
4. Sugar yield/fed (ton), which was estimated according to the following equation:

$$\text{Sugar yield/fed (ton)} = \text{cane yield/fed(ton)} \times \text{sugar recovery\%}$$

## 2.2 Juice Quality Traits

At harvest, a sample of 20 millable canes from each treatment was collected at random, cleaned and crushed to extract the juice, which was analyzed to determine the following quality traits:

1. Brix% (TSS: total soluble solids of juice), which was determined using "Brix Hydrometer" according to A.O.A.C. [17].
2. Sucrose% was determined using "Sacharemeter" according to A.O.A.C [17].
3. Juice purity% was calculated using the following equation:
4. Purity% = (Sucrose%/brix%)x100.
5. Sugar recovery% was calculated according to Yadav and Sharma [18] as follows: Sugar recovery% = [sucrose%-0.4 (brix%-sucrose%) × 0.73]

## 2.3. Statistical Analysis

The collected data were statistically analyzed according to Gomez and Gomez [19] using the computer "MSTAT-c" statistical analysis package described by Freed, et al. [20]. The least significant differences (LSD) at 0.05 level of probability were calculated to compare the differences among means of treatments according to Snedecor and Cochran [21].

## 3. RESULTS AND DISCUSSION

### 3.1 Growth Characteristics and their Effect of Sugarcane Varieties

Results in Table (1) the tested sugarcane varieties varied significantly in stalk height, diameter and number of millable canes/fed in both seasons. The commercial G.T.54-9 variety had the highest diameter among the three varieties, followed by G.2004-27 and G.2003-47 which recorded the lowest values in these traits. While, G.2004-27 variety gave the highest stalk height and number of millable canes/fed in both

seasons, however, the difference between G.T.54-9 and G.2004-27 varieties in stalk height was insignificant in both seasons. The variance among cane varieties in these traits may be due to their gene make-up. Ismail, et al. [11] and Ahmed, et al. [10] recorded differences among the tested cane varieties in stalk height and diameter. These results are in agreement with those reported by Ahmed, [9] Makhlof, et al. [12] El-Bakry, [13] Gadallah and Mehareb [14] Ali, et al. [15] and Hussein, et al. [16].

### 3.2 Growth Characteristics and their Effect on Row Spacing and Hill Space

Data in Table (2) show that increasing row spacing from 100 to 120 and hill space 30, 40 to 50 cm led to a significant decrease in cane stalk height, number of millable canes/fed in the plant and 1<sup>st</sup> ratoon crops, while stalk diameter increasing in the plant and 1<sup>st</sup>ratoon crops,. This result could be due to the competition among cane plants for light in the dense planting, i.e. narrower row spacing. Chang [2] reported that the proportion of invisible solar radiation is so much increased than the visible solar radiation due to dense sowing. The former has an elongation effect and hence accounts for the increase observed in stalk height when sugarcane was planted in close spaced rows. The same finding was reported by El-Geddawy, et al. [3] El-Shafai and Ismail [4] Abd El-Lattief [6] and Gadallah and Abd El-Aziz-Rania [14] who found that cane stalk height increased with decreasing row spacing.

### 3.3 Effect of Interaction between Row Spacing and Hill Space & Sugarcane Varieties on Growth Characteristics

As for the significant interaction effects, stalk height and diameter was significantly affected by the interactions between row spacing and cane varieties in plant cane Table (3). The same interaction also showed a significant effect on the number of millable canes/fed in the plant cane and 1<sup>st</sup> ratoon. The Giza 2004-27 variety achieved the highest number of millable canes/fed with planning distance 100 cm /30 cm in the plant cane and 1<sup>st</sup> ratoon which gave 59.627 and 66.587/fed in both seasons. While the highest cane stalk with planning distance 100 cm /30 cm in the plant cane, on the contrary, the cane stalk thickness was obtained distance 120 cm /50 cm in the plant cane.

**Table 1. Effect of seedlings technology on growth characteristics of some sugarcane varieties in the 2022/2023 and 2023/2024 growing seasons**

Varieties	Stalk height (cm)		Stalk diameter (cm)		No. of millable canes/fed	
	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.
G.T.54-9	270.8	315.0	2.47	2.55	55.992	64.026
G.2004-27	275.2	315.4	2.39	2.47	56.668	64.576
G.2003-47	265.6	272.2	2.30	2.49	48.375	55.833
LSD at 0.05	4.99	5.33	0.04	0.04	0.381	0.183

**Table 2. Effect of seedlings technology on growth characteristics at different row and hill spacing in the 2022/2023 and 2023/2024 growing seasons**

Treatments		Stalk length (cm)		Stalk diameter (cm)		No. of millable canes/fed	
Row space (cm)	Hill space (cm)	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.
100	30	288.8	310.4	2.26	2.46	56.413	63.729
	40	276.7	304.3	2.33	2.49	54.206	62.371
	50	271.6	299.7	2.40	2.48	52.973	60.731
120	30	266.4	302.0	2.39	2.49	54.511	62.250
	40	263.1	299.0	2.44	2.53	52.676	61.000
	50	256.8	288.8	2.49	2.57	51.289	58.788
LSD at 0.05		3.91	2.80	0.03	0.03	0.407	0.213

**Table 3. Effect of seedlings technology on the interaction between different row and hill spacing and sugarcane varieties on growth characteristics in 2022/2023 and 2023/2024 growing seasons**

Treatments			Stalk length (cm)		Stalk diameter (cm)		No. of millable canes/fed	
Varieties	Row space (cm)	Hill space (cm)	2022/23 3 P.C.	2023/24 4 F.R.	2022/23 3 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.
G.T.54-9	100	30	294.3	324.0	2.35	2.48	58.435	65.667
		40	277.7	316.3	2.43	2.54	56.299	65.033
		50	271.0	315.0	2.48	2.53	55.063	63.967
	120	30	265.0	316.7	2.48	2.54	56.603	64.507
		40	261.0	312.3	2.53	2.57	55.467	63.850
		50	256.0	305.5	2.57	2.63	54.083	61.130
G.2004-27	100	30	295.3	325.0	2.32	2.46	59.627	66.587
		40	284.3	320.0	2.34	2.47	56.843	65.233
		50	275.3	312.7	2.43	2.44	55.993	63.260
	120	30	268.3	318.7	2.35	2.45	57.043	65.457
		40	267.0	314.3	2.41	2.49	55.580	64.583
		50	261.0	301.7	2.47	2.53	54.920	62.333
G.2003-47	100	30	276.7	282.3	2.13	2.45	51.178	58.933
		40	268.3	276.7	2.22	2.45	49.477	56.846
		50	268.0	271.3	2.29	2.48	47.863	54.967
	120	30	265.3	273.0	2.33	2.49	49.887	56.787
		40	262.0	270.3	2.39	2.52	46.980	54.567
		50	253.3	259.3	2.42	2.54	44.863	52.900
LSD at 0.05			6.77	NS	0.05	NS	0.704	0.401

### 3.4 Stalk Weight kg/plant, Cane Yield and Sugar Yield (tons/fed) as Affected by Sugarcane Varieties

Sugarcane G.2004-27 variety exhibited the superiority in stalk weight (kg/plant) and cane yield recording significant increases amounted to 8.601 and 10.751 tons/fed higher than those produced by G.2003-47 variety, in the plant and 1<sup>st</sup> ratoon canes, respectively Table (4). Sugarcane G.T.54-9 variety exhibited the superiority in sugar yield recording significant increases amounted to 0.171 and 0.636 tons/fed higher than those produced by G.2003-47 variety, in the plant and 1<sup>st</sup>ratoon canes, respectively. These results could be attributed to higher values of stalk height and number of millable canes/fed (Table 1). These results are in agreement with those reported by Ahmed [9] and Ismail, et al. [11].

### 3.5 Stalk Weight kg/plant, Cane Yield and Sugar Yield (tons/fed) as Affected by Row Spacing and Hill Space

Data in Table (5) clear that stalk weight kg/plant, cane yield and sugar yield (tons/fed) were significantly and negatively influenced by

increasing row spacing, where the wider the row spacing, the higher the stalk weight kg/plant and sugar yield (ton/fed) and lower cane yield(ton/fed). This result was true in both of the plant cane and 1<sup>st</sup> ratoon crops. This result can be attributed to lower values of stalk height and number of millable canes/fed (Table 2) and sugar recovery (Table 8) at the widest row spacing (120 cm).Planting sugarcane in rows spaced at 100-cm with 30cm apart produced 1.319 and 1.387 tons/fed of cane higher than that grown at 120-cm rows, in plant cane and 1<sup>st</sup> ratoon crops respectively. These results are in agreement with those reported by El-Geddawy, et al. [3] El-Shafai and Ismail [4] and Gadallah and Abd El-Aziz-Rania [8].

### 3.6 Effect of Interaction between Row Spacing & Hill Space and Sugarcane Varieties on Stalk Weight Kg/Plant, Cane Yield and Sugar Yields (Tons/Fed)

Stalk weight kg/plant and cane yield was significantly affected by the interaction between row spacing & hill spacing x sugarcane varieties in the plant cane and 1<sup>st</sup> ratoon crops Table (6). Insignificant variance in sugar yield was found in

**Table 4. Effect of seedlings technology on stalk weight kg/plant, cane yield and sugar yield (tons/fed)of some sugarcane varieties in 2022/2023 and 2023/2024 growing seasons**

Varieties	Stalk weight (kg/plant)		Cane yield (ton/fed)		Sugar yield (ton/fed)	
	2022/23	2023/24	2022/23	2023/24	2022/23	2023/24
	P.C.	F.R.	P.C.	F.R.	P.C.	F.R.
G.T.54-9	0.991	1.033	55.486	66.147	6.250	7.934
G.2004-27	0.986	1.041	55.879	67.253	6.117	7.515
G.2003-47	0.978	1.012	47.277	56.502	6.079	7.298
LSD at 0.05	0.008	0.002	0.387	0.288	0.077	0.177

**Table 5. Effect of row spacing and hill space on stalk weight kg/plant, cane yield and sugar yield (tons/fed)in 2022/2023 and 2023/2024 growing seasons**

Treatments		Stalk weight (kg/stalk)		Cane yield (ton/fed)		Sugar yield (ton/fed)	
Row space (cm)	Hill space (cm)	2022/23	2023/24	2022/23	2023/24	2022/23	2023/24
		P.C.	F.R.	P.C.	F.R.	P.C.	F.R.
100	30	0.981	1.030	55.346	65.716	6.316	7.525
	40	0.981	1.028	53.242	64.154	6.173	7.620
	50	0.989	1.017	52.437	61.808	6.085	7.308
120	30	0.991	1.032	54.027	64.329	6.331	7.943
	40	0.981	1.031	51.733	62.920	6.042	7.579
	50	0.985	1.035	50.499	60.878	5.944	7.518
LSD at 0.05		0.007	0.002	0.439	0.288	0.081	0.099

**Table 6. Effect of seedlings technology on the interaction between different row and hill spacing and sugarcane varieties on stalk weight kg/plant, cane yield and sugar yield (tons/fed) in 2022/2023 and 2023/2024 growing seasons**

Treatments			Stalk weight (kg/stalk)		cane yield (ton/fed)		Sugar yield (ton/fed)	
Varieties	Row space (cm)	Hill space (cm)	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.
G.T.54-9	100	30	0.986	1.042	57.600	68.393	6.420	7.774
		40	0.988	1.039	55.647	67.600	6.219	7.918
		50	0.999	1.022	55.028	65.350	6.149	7.790
	120	30	1.008	1.039	57.033	67.030	6.464	8.398
		40	0.977	1.025	54.178	65.470	6.155	7.907
		50	0.988	1.031	53.427	63.040	6.092	7.817
G.2004-27	100	30	0.979	1.041	58.373	69.300	6.302	7.337
		40	0.996	1.036	56.620	67.583	6.211	7.509
		50	0.993	1.025	55.578	64.837	6.064	7.106
	120	30	0.985	1.025	56.200	68.713	6.184	7.900
		40	0.989	1.048	54.987	67.690	6.034	7.613
		50	0.974	1.049	53.517	65.397	5.906	7.625
G.2003-47	100	30	0.978	1.009	50.063	59.453	6.226	7.465
		40	0.959	1.008	47.459	57.280	6.088	7.432
		50	0.976	1.005	46.705	55.237	6.042	7.028
	120	30	0.979	1.008	48.847	57.243	6.345	7.529
		40	0.980	1.019	46.033	55.600	5.938	7.218
		50	0.993	1.025	44.553	54.197	5.834	7.112
LSD at 0.05			0.012	0.003	0.760	0.498	NS	0.114

cane plants. However, the difference in sugar yield was found between these interactions in the 1<sup>st</sup> ratoon crops.

### 3.7 Quality Characteristics and their Impact on Sugarcane Varieties

Sugarcane G.2003-47 showed a significant superiority in the brix, sucrose, purity and sugar recovery (%) over that recorded by G.2004-47 and G.T.54-9, in the plant cane and the 1<sup>st</sup> ratoon Table (7). Differences among cane varieties in this trait were also found by Ahmed [9] Ahmed, et al. [10] Ismail, et al. [11] Makhlof, et al. [12] El-Bakry, [13] Gadallah and Mehareb [14] Ali, et al. [15] and Hussein, et al. [16].

### 3.8 Quality Characteristics and their Impact on Row Spacing and Hill Space

Data in Table (8) show that increasing row spacing from 100 to 120 and hill spacing 30, 40 and 50 cm led to a significant increase in brix, sucrose, purity and sugar recovery (%) in the plant and 1<sup>st</sup> ratoon crops. These results may be due to the great competition among plants for light and nutrients as well as mutual shading compared in case of using high rate of seeds for planting. Solar radiation has an effect on brix% and sucrose% [2]. The same finding was reported by El-Geddawy, et al. [3] Galal, et al., [7] and Gadallah and Abd El-Aziz-Rania [14].

**Table 7. Effect of seedlings technology on juice quality of some sugarcane varieties in the 2022/2023 and 2023/2024 growing seasons**

Varieties	Brix %		Sucrose %		Purity%		Sugar recovery%	
	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.
G.T.54-9	21.02	22.394	17.78	18.99	84.58	84.77	11.27	12.00
G.2004-27	20.98	21.417	17.53	17.89	83.56	83.51	10.95	11.18
G.2003-47	23.71	23.828	20.26	20.37	85.49	85.48	12.68	12.92
LSD at 0.05	0.26	0.36	0.25	0.35	1.36	0.25	0.12	0.23

**Table 8. Effect of seedlings technology on juice quality at different row and hill spacing in the 2022/2023 and 2023/2024 growing seasons**

Treatments		Brix %		Sucrose %		Purity%		Sugar recovery%	
Row space (cm)	Hill space (cm)	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.
100	30	21.50	21.507	18.15	18.19	84.39	84.52	11.46	11.50
	40	21.87	22.308	18.48	18.89	84.43	84.65	11.66	11.93
	50	21.98	22.209	18.58	18.80	84.49	84.60	11.67	11.87
120	30	21.99	23.222	18.62	19.67	84.64	84.69	11.68	12.39
	40	21.95	22.786	18.58	19.24	84.62	84.24	11.64	12.10
	50	22.09	23.248	18.72	19.69	84.69	84.66	11.84	12.39
LSD at 0.05		0.23	0.28	0.22	0.23	NS	0.14	0.12	0.13

**Table 9. Effect of seedlings technology on the interaction between different row and hill spacing and sugarcane varieties on juice quality in 2022/2023 and 2023/2024 growing seasons**

Treatments			Brix %		Sucrose %		Purity%		Sugar recovery%	
Varieties	Row space (cm)	Hill space (cm)	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.
G.T.54-9	100	30	20.79	21.24	17.58	17.96	84.54	84.54	11.15	11.37
		40	20.97	21.86	17.69	18.51	84.33	84.69	11.18	11.71
		50	20.96	22.20	17.68	18.83	84.35	84.84	11.17	11.92
	120	30	21.06	23.35	17.85	19.84	84.75	84.97	11.33	12.53
		40	21.08	22.63	17.88	19.15	84.80	84.64	11.36	12.08
		50	21.23	23.08	17.98	19.61	84.69	84.97	11.40	12.40
G.2004-27	100	30	20.60	20.27	17.22	16.90	83.58	83.37	10.80	10.59
		40	20.94	21.25	17.50	17.76	83.60	83.56	10.97	11.11
		50	21.23	20.99	17.72	17.53	83.47	83.51	10.91	10.96
	120	30	21.02	22.02	17.57	18.41	83.59	83.61	11.00	11.50
		40	20.99	21.66	17.54	18.05	83.55	83.33	10.97	11.25
		50	21.08	22.31	17.62	18.67	83.59	83.71	11.04	11.66
G.2003-47	100	30	23.11	23.01	19.65	19.70	85.04	85.64	12.44	12.56
		40	23.71	23.81	20.24	20.41	85.36	85.71	12.83	12.97



Treatments		Brix %		Sucrose %		Purity%		Sugar recovery%		
Varieties	Row space (cm)	Hill space (cm)	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.	2022/23 P.C.	2023/24 F.R.
		50	23.76	23.44	20.35	20.03	85.65	85.47	12.94	12.73
	120	30	23.90	24.29	20.45	20.77	85.58	85.48	12.99	13.15
		40	23.76	24.06	20.32	20.53	85.52	85.30	12.90	12.98
		50	23.97	24.35	20.57	20.77	85.81	85.30	13.03	13.12
LSD at 0.05			NS	NS	NS	0.40	NS	0.24	NS	0.23

### 3.9 Effect of Interaction between Row Spacing and Hill Space & Sugarcane Varieties on Juice Quality

In respect to the significant interaction effects, sucrose, purity and sugar recovery (%) was significantly affected by the interaction between row spacing and hill space & sugarcane varieties in the 1<sup>st</sup> ratoon only. Insignificant variance in brix% was found in cane plant and 1<sup>st</sup> ratoon, as well as sucrose, purity and sugar recovery (%) in the cane plant (Table 9).

### 4. CONCLUSION

Under conditions of the present work, growing promising sugarcane variety G. 2004-27 in rows of 100 cm apart with 30 cm seedlings can be recommended to get the maximum cane yield/fed, this is due to its superiority over the other two varieties in number of millable canes/fed and stalk weight kg/plant under Sohag Governorate.

### DISCLAIMER (ARTIFICIAL INTELLIGENCE)

Author(s) hereby declare that NO generative AI technologies such as Large Language Models (ChatGPT, COPILOT, etc) and text-to-image generators have been used during writing or editing of this manuscript.

### COMPETING INTERESTS

Authors have declared that no competing interests exist.

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